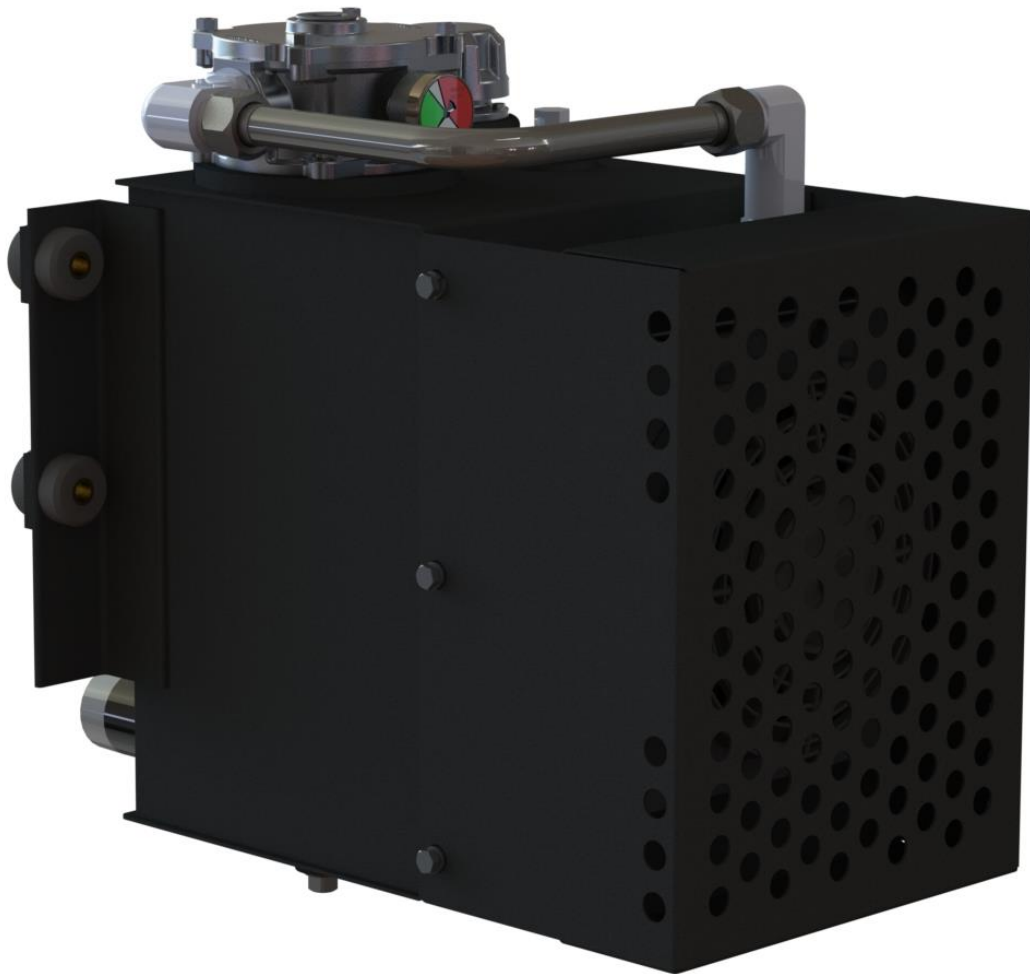




FORCE America Inc.

ULTRAKOOL Operator's Manual

FORCE America UK6-40-12VDC-FRM-PC Operator's Manual



ULTRA KOOL



The High Performance, Compact Cooling System

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Warranty Disclaimer

Seller warrants that any goods sold by Seller to Buyer shall be free from defects in material and workmanship for a period of one (1) year from the date of delivery. THIS WARRANTY SHALL BE THE SOLE AND EXCLUSIVE WARRANTY MADE BY SELLER TO BUYER. SELLER HEREBY DISCLAIMS ANY IMPLIED WARRANTIES, INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

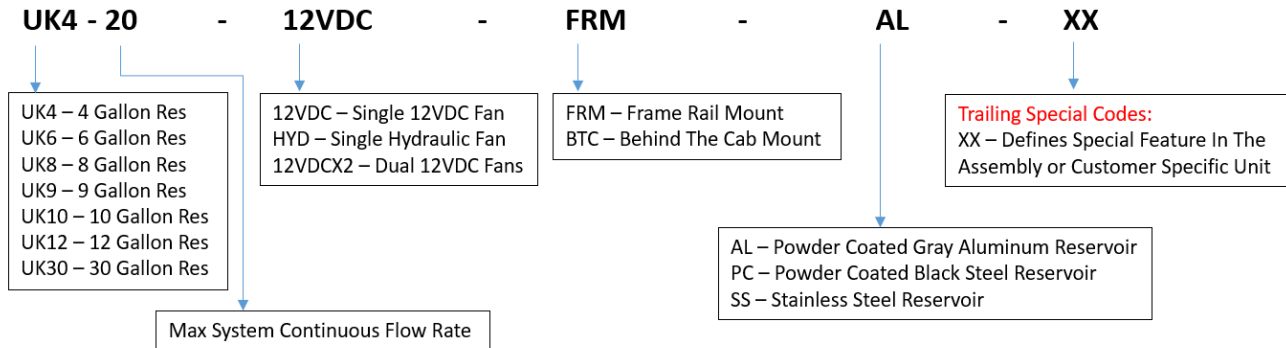
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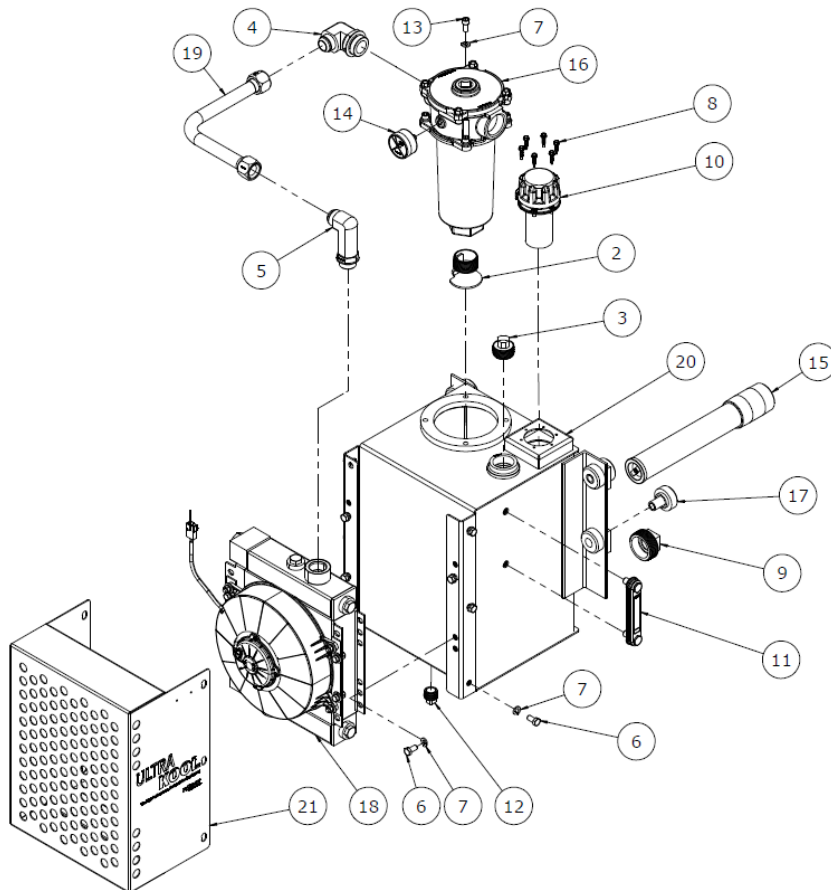
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UK6-40-12VDC-FRM-PC – Model Code Breakdown



UK6-40-12VDC-FRM-PC – Exploded Parts View



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UK6-40-12VDC-FRM-PC – Bill of Materials

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1011613	DECAL, ULTRA KOOL	1
2	1011760	WELDMENT, DIFFUSER, 1-1/2 NPT THREAD	1
3	1013782	1-1/4 HEX HEAD PLUG	1
4	1014331	FITTING 90 DEG -16 MJIC / -20 MORB	1
5	1014352	FITTING 90 DEG EXTRA LONG -16MJIC / -16MORB	1
6	1015084	3/8"-16 X 3/4" HHCS, 18-8 STAINLESS	10
7	1015103	3/8" SCREW SIZE SPLIT LOCK WASHER, 0.68" OD, 18-8 STAINLESS	14
8	1015115	#12-14 X 1" SELF DRILLING SCREW, HEX WASHER HEAD, ZINC	6
9	1030867	2 NPT SQUARE-HEAD PLUG	1
10	1090203	FILLER/BREATHER, 10 MICRON, SS MESH	1
11	1067943	5" LEVEL/BLUE TEMP GAUGE, M12 BOLTS	1
12	1067982	PLUG, MAGNETIC SQUARE HEAD, 3/4"-14 NPTF, STL	1
13	1068876	3/8"-16 X 3/4" SHCS 18-8 STAINLESS	4
14	1086823	0-60 PSI BYPASS GAUGE - 1/8 NPT	1
15	1090249	ULTRA KOOL FILTER, 11.7 OAL MAX 100 MESH 3 PSI	1
16	1090443	SUCTION / RETURN LINE TANK TOP FILTER	1
17	1097650	ISOLATOR, BONDED BUSHING & SNUBBER	4
18	1200178	MA-12 COOLER, DEUTSCH CONNECTOR, 12VDC FAN	1
19	1125342	PP, TUBE, ULTRA KOOL SERIES, RETURN LINE, SS	1
20	1186810	WELDMENT, RES-6, ULTRAKOOL, SS	1
21	1186811	WELDMENT, SHROUD, UK6-40, SS	1

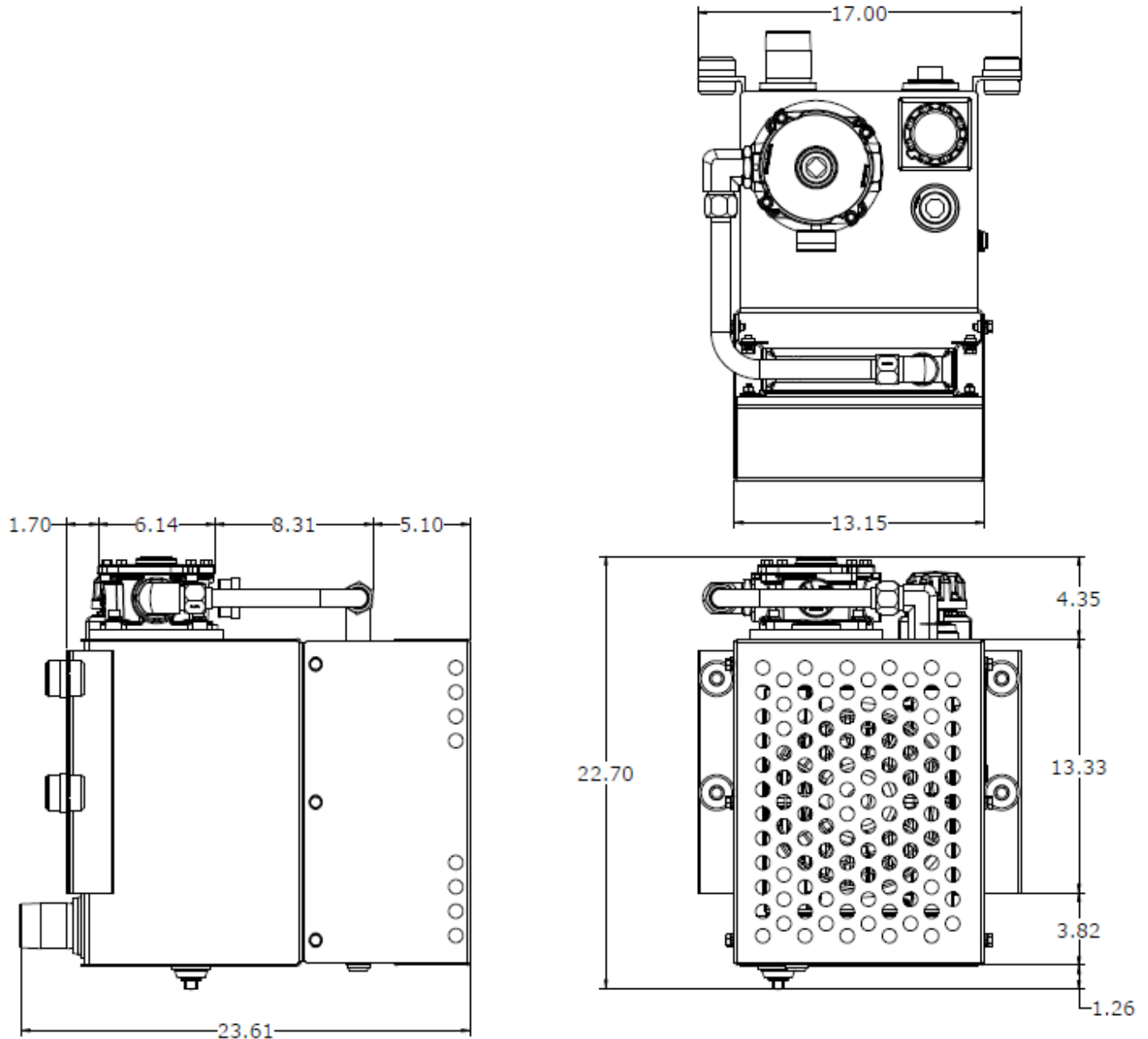
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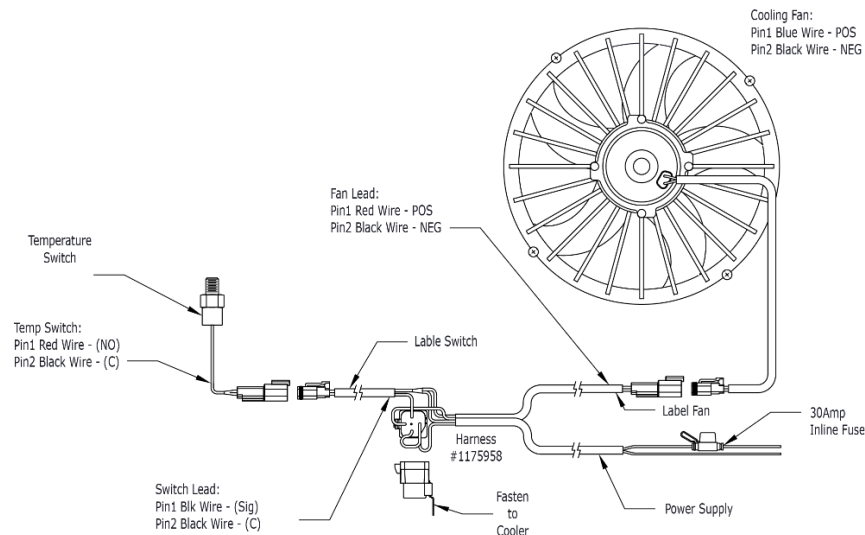
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UK6-40-12VDC-FRM-PC – Dimensions

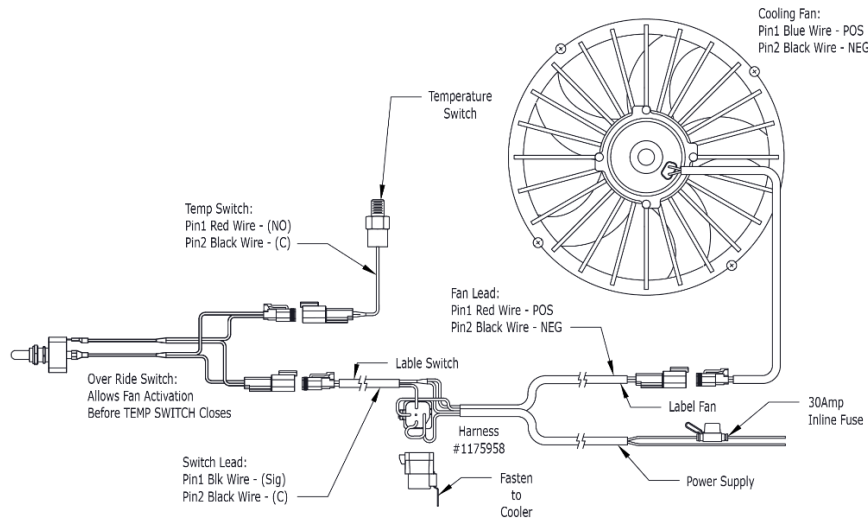


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UK6-40-12VDC-FRM-PC – Electrical Start Options



Temperature Switch Fan Activation



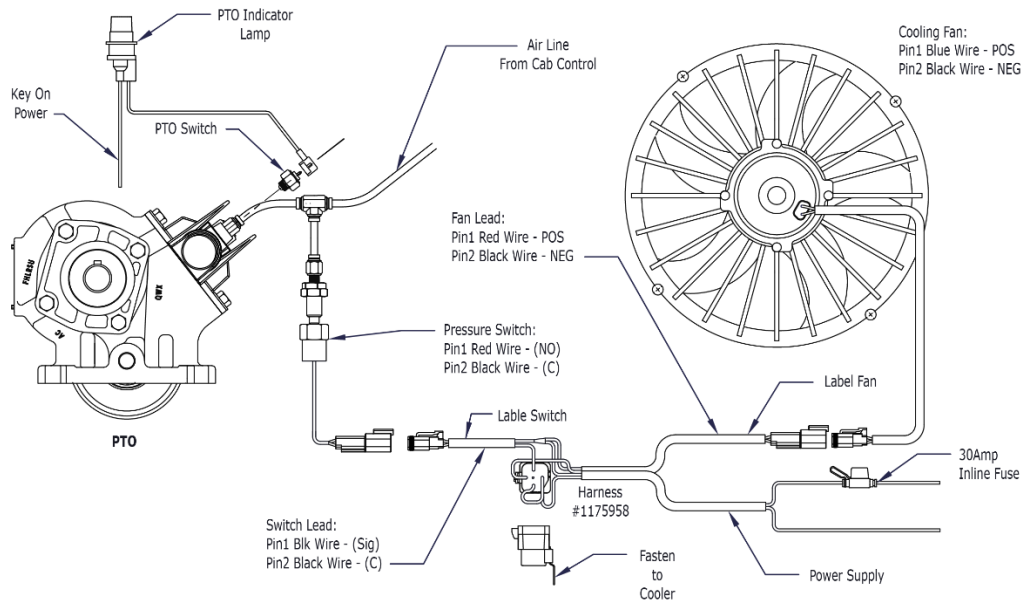
Temperature Switch Fan Activation W/Override

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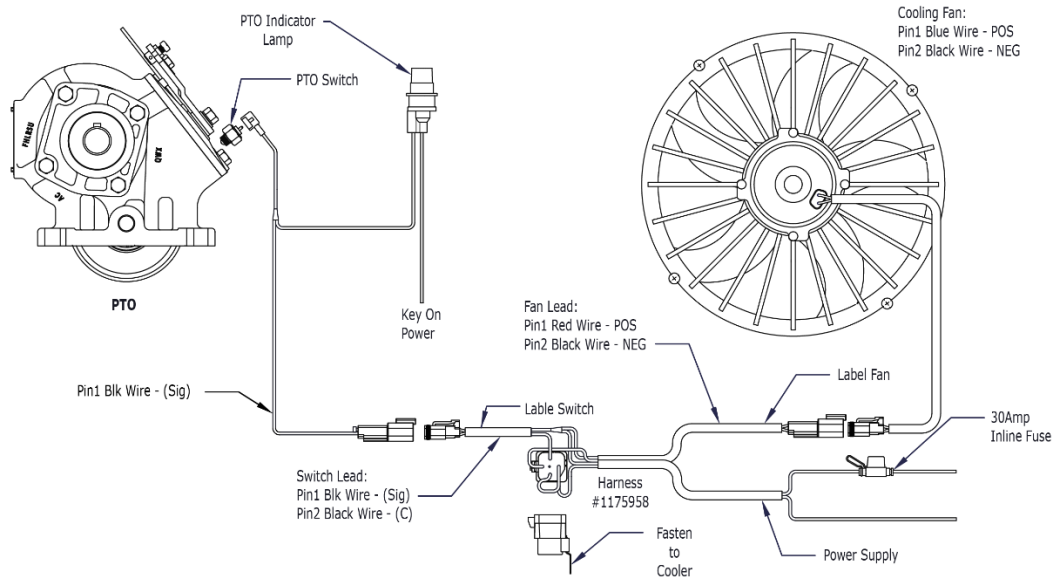
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Air Shift PTO Fan Activation



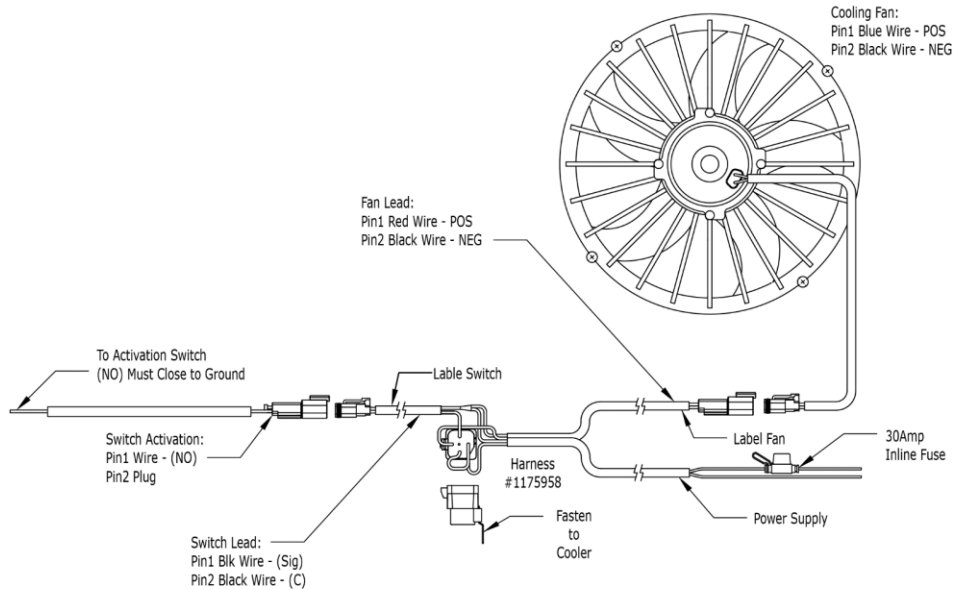
Cable Shift PTO Fan Activation

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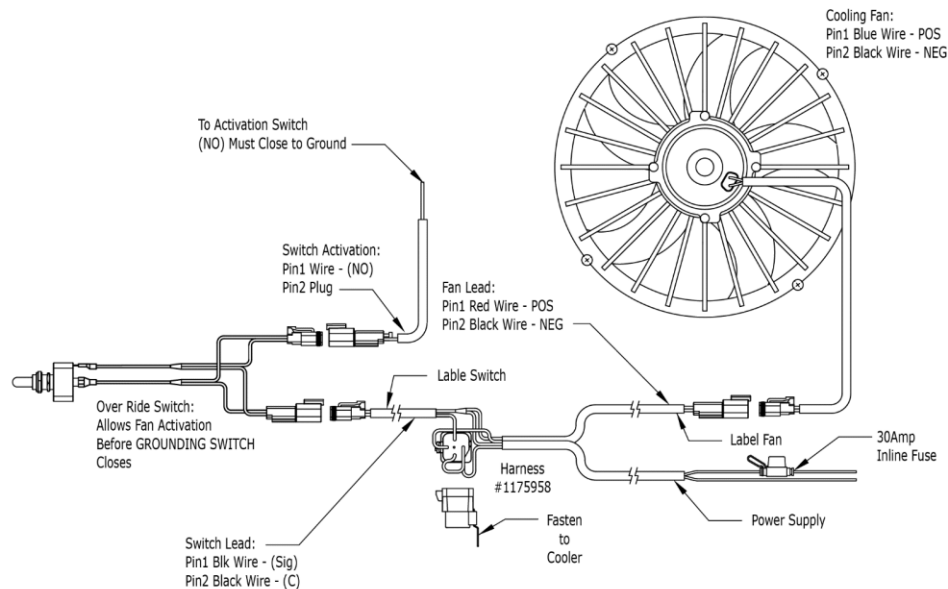
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Grounding Switch Fan Activation



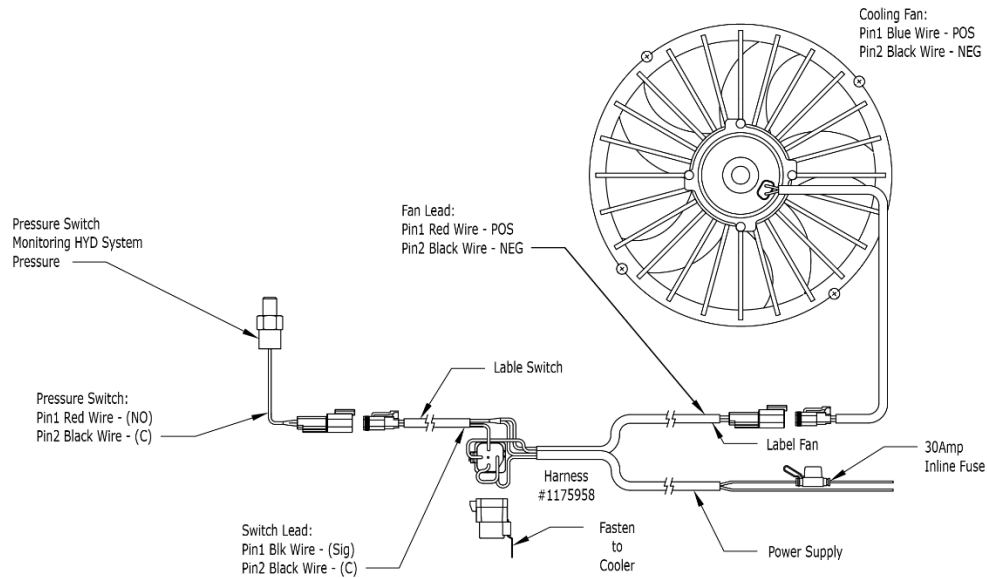
Grounding Switch Fan Activation W/Override

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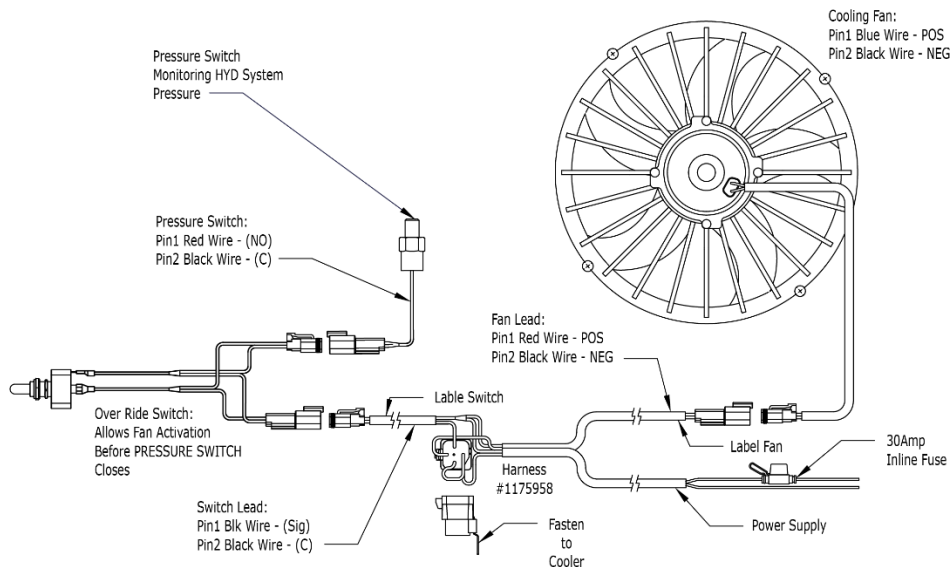
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Pressure Switch Fan Activation



Pressure Switch Fan Activation W/Override

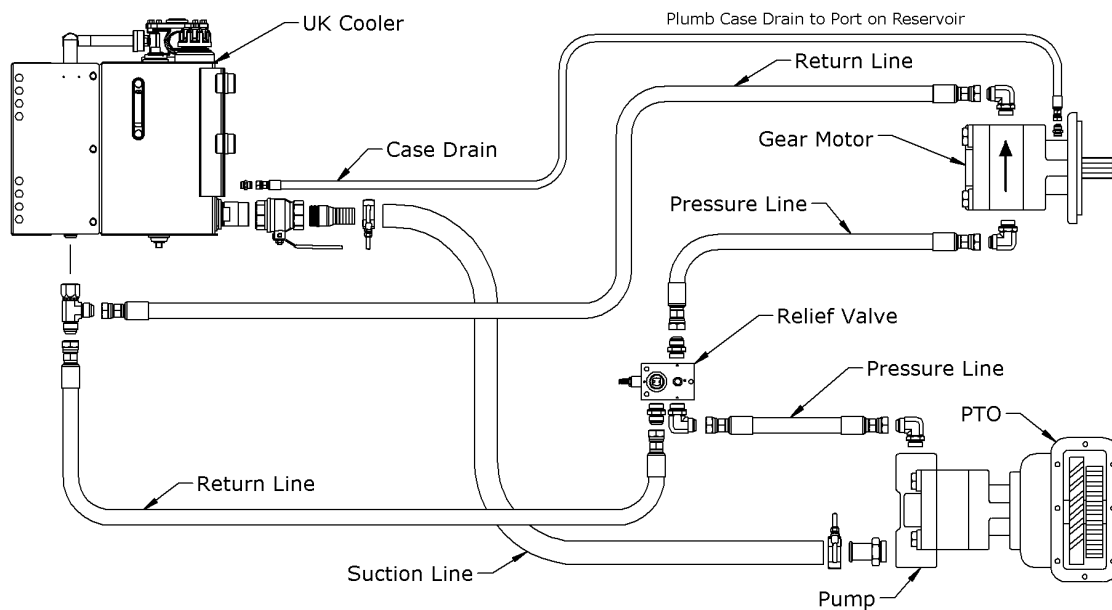
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UK6-40-12VDC-FRM-PC – Typical Plumbing Layout



UK6-40-12VDC-FRM-PC – Startup Procedure Steps

1. Mount unit to truck chassis.
2. Plumb all hydraulic lines per plumbing diagrams and application diagrams.
3. Fill Reservoir to the high end of the sight gauge.
4. Engage PTO at low RPM levels.
5. Continually add oil to make sure oil level stays visible within the sight gauge.
6. After oil level stays steady check for leaks and repair before continuing.
7. Verify fan operation for either hydraulic or electric fans.
8. Slowly increase PTO speed to get desired pump RPMs.
9. Run system until oil gets to temp (electric) and verify oil is being cooled (both fan types).

Should take roughly 5-10 minutes to verify.

10. Operate all functions of the system to verify the system is properly bled of air.
11. Disengage PTO.
12. System is functional and ready for full operation.

UK6-40-12VDC-FRM-PC – Maintenance Recommendations

General — Look over your Ultra-Kool system before each use to make sure there are no leaks, and all components are good working order.

Oil — Replace every 12 months or sooner depending on operational conditions. Only oil based hydraulic fluids should be used in this system. Please contact FORCE America if you have any questions related to the fluid you'd like to use in your system.

Filters — Replace as indicated by the gauge on the return filter housing. Replacement filter part number can be obtained from the parts breakdown diagram.

Hoses — Replace hoses due to any leaks or a visual inspection revealing abrasions or cracking.

Cooler — Rinse every 3-6 months with low pressure water (under 200 PSI). When used in dirty environments, it is recommended to rinse the cooler more frequently for optimal performance.

UK6-40-12VDC-FRM-PC – Troubleshooting

Cooling — If system is not cooling properly check the following items.

- Clean or rinse the cooler to remove debris
- Check to make sure the fan is engaging and functioning properly
- Check for additional heat coming from relief valves not functioning properly
- Check to make sure you don't have pump cavitation in your system

Noise — If the system is making excessive noise check the following items.

- Fan is engaging and functioning correctly
- Check oil level is in the center of your sight gauge
- Make sure all bolts are securely fastened on the unit

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The High Performance, Compact Cooling System

UK6-40-12VDC-FRM-PC – Product Information

Technical Specifications:

Dry Weight 95 lbs.
Height 22.7 inches
Depth 21.5 inches
Width 17 inches
Oil capacity 6 gallons
Fan speed 3600 rpm



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September 2024

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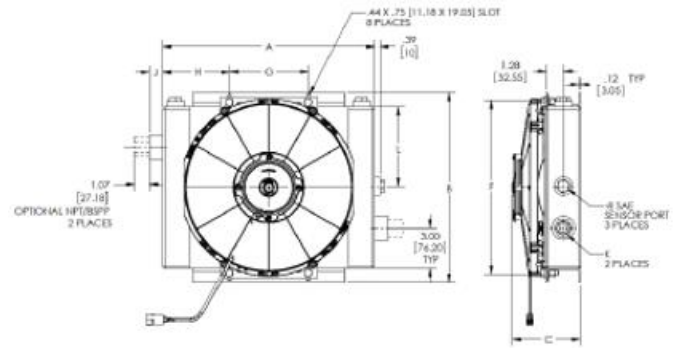
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MA-12 – Hydraulic Cooler Specifications

MA-12, MA-18, MA-32

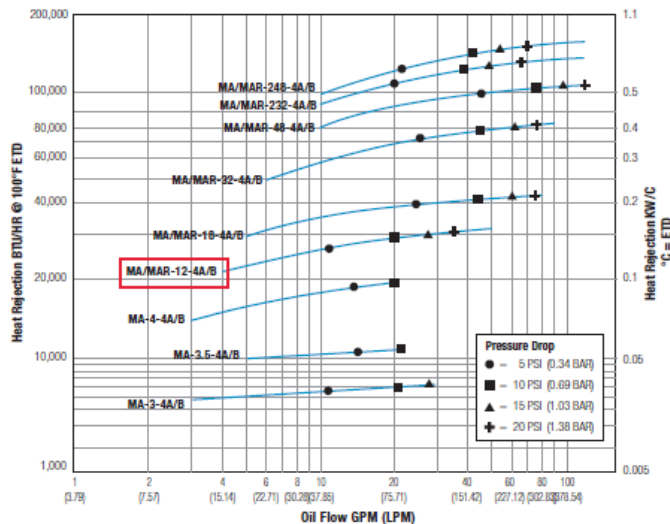


Brushless fan option has different dimensions. Consult factory.

Model	A	B	C		F		G	H	J	K		
			Standard	Brushless	Without Bypass Valve	With Bypass Valve				SAE	NPT & BSPP	L
MA-12	13.82 (351)	11.97 (304)	6.36 (162)	6.06 (154)	10.98 (279)	11.86 (301)	5.71 (145)	4.06 (103)	1.00 (25)	#16 SAE	3/4"	4.88 (124)
MA-18	15.84 (402)	14.14 (359)	5.12 (130)	6.2 (157)	12.06 (309)	13.4 (341)	5.87 (149)	4.99 (127)	1.00 (25)	#12 SAE	3/4"	5.91 (150)
MA-32	19.69 (500)	18.46 (469)	6.15 (156)	6.28 (160)	17.30 (439)	17.9 (454)	12.00 (305)	3.84 (98)	1.10 (28)	#16 SAE	1"	8.07 (206)

Note: We reserve the right to make reasonable design changes without notice. All dimensions are in inches (millimeters) unless noted otherwise.

MA Models - DC Fan Assemblies



Model	DC Amp Draw		Approx. Shipping Weight LBS (KG)
	12V	24V	
MA-3	5.7	3.6	6 (2.72)
MA-3.5	12.5	6.3	9 (4.08)
MA-4	12.5	6.3	16 (7.26)
MA-12	12.5	6.3	19 (8.62)
MA-18	10.6	5.3	23 (10.43)
MA-32	22.2	11.1	28 (12.70)
MA-48	22.2	11.1	45 (20.40)
MA-232	19.3*	9.7*	65 (29.48)
MA-248	19.3*	9.7*	90 (40.80)

*AMP draw listed as per FAN.

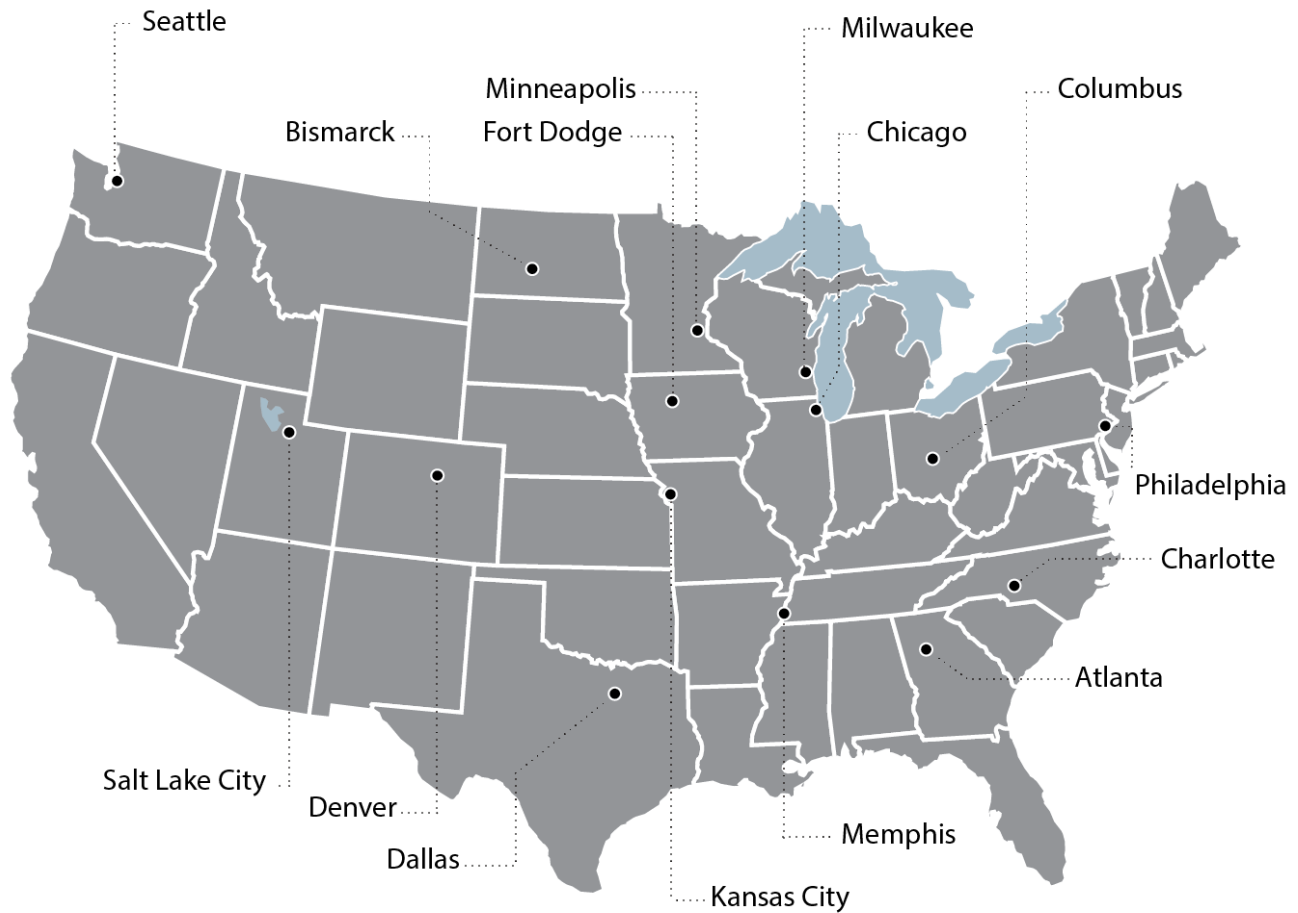
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Contact Us



Atlanta, Georgia	888-293-2325
Bismarck, North Dakota	800-624-7568
Charlotte, North Carolina	800-788-8598
Chicago, Illinois	800-433-5765
Columbus, Ohio	888-449-0356
Dallas, Texas	800-893-7225
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Salt Lake City, Utah	877-230-0505
Seattle, Washington	800-354-9028