



VOCATIONAL TRUCK SOLUTIONS



Markets We Serve

FORCE America serves a variety of on-and-off highway markets, including:

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|----------------------------|-------------------------|
| ✓ Agriculture | ✓ Mining |
| ✓ Construction | ✓ Municipal |
| ✓ Forestry | ✓ On/Off Highway Trucks |
| ✓ Green Energy | ✓ Snow & Ice |
| ✓ Landscaping & Lawn | ✓ Towing & Recovery |
| ✓ Mechanics/Service Trucks | ✓ & More |

Quality Products

FORCE America distributes over 50,000 products to meet your needs, including;

- | | |
|---------------------------|-------------------|
| ✓ PTOs | ✓ Filtration |
| ✓ Clutch Pumps & Mounting | ✓ Heat Exchangers |
| ✓ Pumps | ✓ RF Controls |
| ✓ Motors | ✓ Wire Harnessing |
| ✓ Cylinders | ✓ Valves |
| ✓ Hoses & Fittings | ✓ Manifolds |
| ✓ Hydraulic Reservoirs | ✓ Winches |
| ✓ Power Units | ✓ & More |

FORCE America, Inc. provides mobile hydraulic solutions for all of your Vocational Truck needs. We are dedicated to providing our customers with solutions that make their job easier and their equipment more efficient.

From PTO's to Clutch Pump Mounting Kits, we have an extensive product offering to help fit whatever your application may require.



With an array of products and expertise, FORCE America gives you one resource for performing the most complex tasks with total convenience and simplicity. Contact us today!

With 15 stocking service centers nationwide, you're never far from the support you need. Find your nearest location at forceamerica.com/service-centers.

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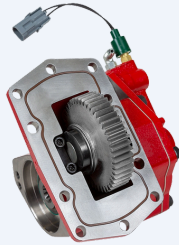
FORCE America, Inc. offers quality power take offs from Parker Chelsea to meet your application needs. With our array of inventory, we can provide a powerful solution to outfit your truck no matter the make or model. Offerings include the series outlined below.

Power Take Offs from



Chelsea® 210 Series

for Ford 10R140 Super Duty Transmission



The 10-bolt housing design of the 210 series allows for larger pump applications. Streamlined kitting offers 17 Parker gear pump options available in the same package as the PTO. The intelligent design of our 210 Series makes it the best choice for FORD applications.

- Shock load dampening feature
- Same housing can be used for 2WD and 4WD installations
- Up to 300 lbs-ft transmission PTO drive gear

Chelsea® 249 Series

for Ford Super Duty 6.7 Powerstroke Diesel



The 10-Bolt housing design of the 210 Series allows for larger pump applications when compared to the 249 Series (on FORD 6R140 Transmissions). Streamlined kitting offers 17 Parker gear pump options available in the same package as the PTO. The intelligent design of our 210 Series makes it the best choice for Ford applications.

- Single hose connection and integrated actuation valve
- Simple installation requires no special tools
- Intermittent torque rating of 200 lbs. ft.

Chelsea® 272/282 Series

Powershift PTO - Air or Hydraulic for Mechanical or Automatic Transmissions

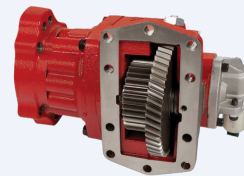


The robust design of this PTO transmits all the power you will need. It features 18 shift options, 12 of which are integrated into the PTO housing. Nine internal gear ratios offer a wide variety of speed to meet your application requirements.

- SAE 6-Bolt housing - 272
- SAE 8-Bolt housing - 282
- Electronic Overspeed Control
- Single Duty Torque Ratings
- Integrated Air Valve - No remote valve
- Shaft Brake- Internal self-adjusting

Chelsea® 281 Series

Powershift Hydraulic 10-Bolt



The new 280 series feature a single continuous duty torque rating. Three option positions for the integrated solenoid valve. Plus, a remote mounted option provides maximum clearance under the truck. The pressure/lube hose will be included with the 280 Series.

- Wet Spline Pump Flange option provides 7 to 10 times greater shaft life
- Single Continuous duty torque rating
- Broader coverage of speed ranges from 5 to 9 ratios