

VOCATIONAL TRUCK SOLUTIONS

QUALITY PRODUCTS

FORCE America distributes over 50.000 products to meet your needs, including:

- CLUTCH PUMPS & MOUNTING KITS
- PUMPS
- MOTORS
- CYLINDERS
- HOSES & FITTINGS
- HYDRAULIC RESERVOIRS
- POWER UNITS
- FILTRATION
- HEAT EXCHANGERS
- RF CONTROLS
- WIRE HARNESSING
- VALVES
- MANIFOLDS
- WINCHES
- AND MORE

MARKETS WE SERVE

FORCE America serves a variety of on-and off-highway markets, including:

- AGRICULTURE
- CONSTRUCTION
- FORESTRY
- GREEN ENERGY
- LANDSCAPING & LAWN
- MECHANICS/SERVICE TRUCKS
- MINING
- MUNICIPAL PUBLIC WORKS
- ON/OFF HIGHWAY WORK TRUCKS
- REFUSE
- SNOW & ICE
- TOWING & RECOVERY
- UTILITY TRUCKS

FORCE America, Inc. provides mobile hydraulic solutions for all of your Vocational Truck needs. We are dedicated to providing our customers with solutions that make their job easier and their equipment more efficient.



From PTO's to Clutch Pump Mounting Kits, we have an extensive product offering to help fit whatever your application may require.

With an array of products and expertise, FORCE America gives you one resource for performing the most complex tasks with total convenience and simplicity. Contact us today!

15 Stocking Service Centers:



Sales and Service Centers

Bismarck, ND	800-624-7568	Denver, CO	888-833-7711	Minneapolis, MN	800-328-2732
Charlotte, NC	800-788-8598	Fort Dodge, IA	800-362-2994	Philadelphia, PA	800-492-6621
Chicago, IL	800-433-5765	Kansas City, MO	800-383-4724	Salt Lake City, UT	877-230-0505
Columbus, OH	888-449-0356	Memphis, TN	888-845-5876		
Dallas, TX	800-893-7225	Milwaukee, WI	800-722-5844		
Atlanta, GA (Atlanta Powertrain™)			888-293-2325	www.atlantapowertrain.com	
Seattle, WA (Mobile Equipment Systems™)			800-354-9028	www.mobileequip.com	

FORCE America, Inc.

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VOCATIONAL TRUCK SOLUTIONS

FORCE America, Inc. offers quality power take offs from Parker Chelsea to meet your application needs. With our array of inventory, we can provide a powerful solution to outfit your truck no matter the make or model. Offerings include the series outlined below.



Chelsea® 210 Series

for Ford 10R140 Super **Duty Transmission**



The 10-bolt housing design of the 210 series allows for larger pump applications. Streamlined kitting offers 17 Parker gear pump options available in the same package as the PTO. The intelligent design of our 210 Series makes it the best choice for FORD applications.

- Shock load dampening feature
- Same housing can be used for 2WD and 4WD installations
- Up to 300 lbs-ft transmission PTO drive gear

Chelsea® 249 Series

for Ford Super Duty 6.7 Powerstroke Diesel



The 10-Bolt housing design of the 210 Series allows for larger pump applications when compared to the 249 Series (on FORD 6R140 Transmissions). Streamlined kitting offers 17 Parker gear pump options available in the same package a the PTO. The intelligent design of our 210 Series makes it the best choice for Ford applications.

- Single hose connection and integrated actuation valve
- Simple installation requires no special tools
- Intermittent torque rating of 200 lbs. ft.

Chelsea® 272/282 Series

Powershift PTO - Air or Hydraulic for Mechanical or Automatic Transmissions

The robust design of this PTO transmits all the power you will need. It features 18 shift options, 12 of which are integrated into the PTO housing. Nine internal gear ratios offer a wide variety if speed to meet your application requirements.

- SAE 6-Bolt housing 272
- SAE 8-Bolt housing 282
- Electronic Overspeed Control
- Single Duty Torque Ratings
- Integrated Air Valve No remote valve
- Shaft Brake- Internal self-adjusting

Chelsea® 280 Series

Powershift Hydraulic 10-Bolt



The new 280 series features a single continuous duty torque rating. Three option positions for the integrated solenoid valve. Plus a remote mounted option provides maximum clearance under the truck. The pressure/lube hose will be included with the 280 Series.

- Wet Spline Pump Flange option provides 7 to 10 times greater shaft life
- Single Continuous duty torque rating
- Broader coverage of speed ranges from 5 to 9 ratios